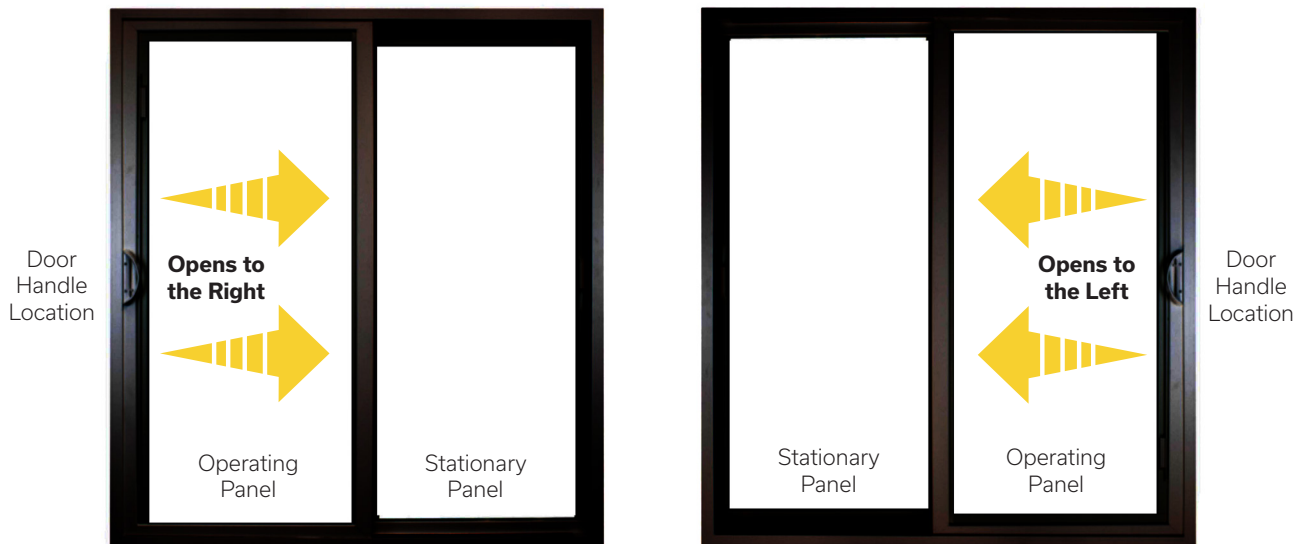


## 4500 Series Sliding Patio Door



### To reverse the positions of the operating panel and stationary panel:

- 1) Set the **operating panel** aside (the panel with handle and lock).
- 2) Turn the entire **frame** clockwise 180° so that the bottom of the **frame** is now at the top.
- 3) Install the **frame** plumb and square in the opening.
- 4) Using pliers, carefully remove the **rolling track** for both the **operating panel** and the **screen**.
- 5) Press both **rolling tracks** into the bottom of the **frame** until they snap into place.
- 6) Remove the **mortise lock** from the **operating panel**, flip it upside down and reinstall.
- 7) Remove **rollers** from the **operating panel** and install on the opposite side of the **operating panel**.
- 8) Install the **operating panel** (first insert the panel into the top of the frame, then swing the bottom of the **panel** into the bottom of the **frame** and onto the **rolling track**).
- 9) Adjust the **rollers** if necessary using a screwdriver (note: the weight of the **operating panel** may prevent the **rollers** from being adjusted, the weight of the panel can be alleviated with a temporary brace placed under the **operating panel**).