



Expertly Crafted Windows & Doors

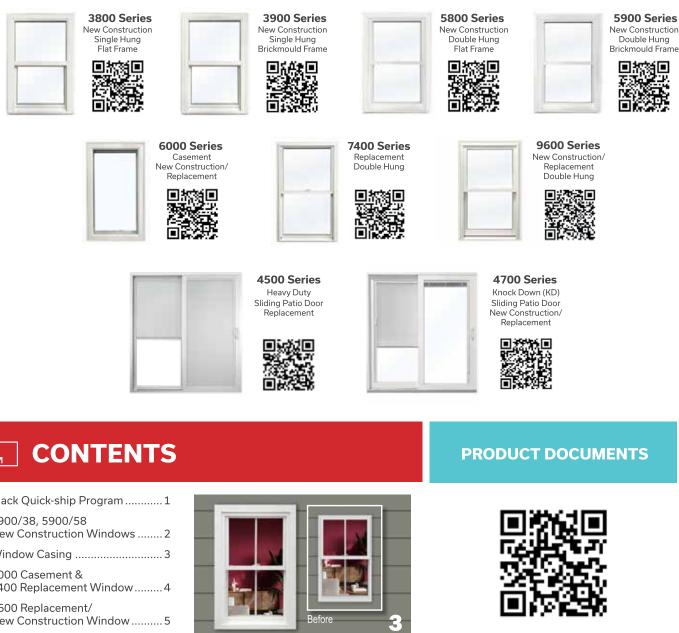
Since 1988 | Made in America





QUICK-LINKSTM

Scan the QR code for more product information.



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Curb Appeal with Optional Window Casing



Shape Windows

Scan the QR code for technical Information & helpful documents for homeowners, builders & architects.

unitedwindowmfg.com/documents

The information presented in this catalog was checked for accuracy at the time it was published. United Window & Door is not responsible for errors or typos. United Window & Door reserves the right to update or change information pertaining to its products, services and warranties at any time. Confirm information is up to date and correct with customer service prior to placing an order.

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Black Onyx[™] Acrylic Coextrusion Exterior & Interior

Available in: 3900 6000 4500 9600

Shown: Onyx[™] Exterior with Onyx[™] Interior





coextrusion process in which our black colored acrylic material is molecularly bonded together with our white vinyl material as it is being formed, resulting in the most permanent bond in vinyl windows & doors to date.



Any Combination of Black $\mathsf{Onyx}^{\mathsf{TM}}$ Acrylic Coextrusion with White.

3800	5900
3900	6000
4500	7400
	0000

Shown: Onyx™ Exterior with Onyx™ Interior Sash over a White Vinyl Interior Frame





Single Hung





See Page 8-9 for

Options & Colors

Exterior

FEATURES

- 3 ¼″ Frame Depth
- ¾" Warm-Edge Insulated Glass
- Concealed Block & Tackle Balances
- Integrated Nail Fin with J-channel
- 3/0 X 5/0 Meets Egress







3900 Black Ext. / Black Int. with Farmhouse Grid

5900

Double Hung



See Page 8-9 for

Options & Colors

FEATURES

- 3³/₁₆" Frame Depth
- ³/₄" Warm-Edge Insulated Glass
- Concealed Block & Tackle Balances
- Integrated Nail Fin with J-channel
- Water-Repelling Sloped Sill

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	N in /	EINE
Ŭ		

Limited for Easy Lifetime Warranty Cleaning

Tilts In











5900 Black Ext. / White Int. with Farmhouse Grid & Full Screen



FEATURES

- Available in White, Beige or Onyx[™] Black Coextrusion*
- Factory Applied for Easy Install
- Single Hung Double Hung Casement



WINDOW CASING



Shown without Flat Casing

Add Casing to the Following New Construction Window Types

- Picture
- Select Shapes
- Slider



Casement



See Page 8-9 for

Options & Colors

REPLACEMENT

Exterior

FEATURES

- 3 ¼" Frame Depth
- 1" Warm-Edge Insulated Glass
- Spring Loaded Fiberglass Mesh Screen for Easy Removal

Optional

Pegasus Hardware

Consolidates the window operator, lock & limiter into one mechanism.



Fiberglass Mesh Screen Lifetime Efficient Warranty Product



6000 Black Ext. / Black Int.

7400

Double Hung





Exterior

FEATURES

- 3 ¼" Frame Depth
- ³/₄" Warm-Edge Insulated Glass
- Constant Force Balances
- Water-Repelling Sloped Sill



Tilts In

for Easy





Efficient



Limited Lifetime Warranty



7400 Black Ext. / White Int. with Colonial Grids

See Page 8-9 for Options & Colors





Exterior

FEATURES

- 3 ¼″ Frame Depth
- 1" Warm-Edge Insulated Glass
- Replicates the Look of a Wood Window
- Integrated Cellular Insulation
- 5/8" Integrated J-channel (fits most siding types)



Air Performance

Air Seals / Multiple Points of Contact



Hardware Options



UNITED WINDOW & DOOR

Cleaning Product

9600

Double Hung



9600 Black Ext. / Black Int. with Farmhouse Grid

Optional Features



Tilt & Lock



Blinds Between the Glass



Window Opening Control Device (WOCD)



Add-on Nail Fin

4500 **SLIDING PATIO DOOR**

See Page 9 for Options & Colors

Fiberglass Mesh

Screen

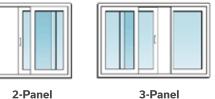
Energy

Efficient

Product

FEATURES

- 5¹/₁₆" Frame Depth
- Multi-chambered Frame Design Adds Strength & Thermal Efficiency
- Reinforced Sash Panels
- Fusion Welded Heavy-duty Vinyl
- Stainless Steel Ball Bearings
- Integrated Nail Fin
- Available as 2 or 3 Panel Doors



4700

• $5^{7}/_{8}$ " Frame Depth

• Add-on Nail Fin

Ready to Assemble ("Knock Down")

• Each Component Weighs Less Than 80 lbs

Patent Pending, Guide Pin Assembly System

Pre-Applied Gasket; Door Stays Watertight

• Easy Glide Steel Track with Stainless Steel Ball Bearings

FEATURES



See Page 9 for Options & Colors

Fiberglass

Mesh

Screen

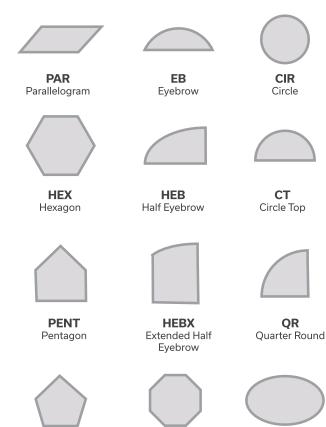


Mortise Lifetime Lock Warrantv

Efficient Product







ОСТ

Octagon

PTE Pentagon Equilateral OV Oval

• Minimum minor radius on

wide minimum with a

minimum radius of 11%

Pentagons 19 ¹/₂", wide

minimum with a cut

QR and QRX 19 ¹/₂",

angle no less than 20°

wide minimum with a

• HEB or HEBX 18",

an oval or elliptical is 11%

Shape Limitations

- Minimum radius on any shape is 11 3⁄4"
- Maximum width on a HR, HRX or Elliptical is 80"
- Maximum width for an EBX or EB is 105", unless the radius is 40" or less, then it is 80"
- Minimum height on an FB or Elliptical is width/3
- Minimum leg size for any shape or model# is 5"
- Maximum sq/ft on any unit is 45 sq/ft, larger units will need to be split into separate units
- Right/Left Triangle 19 1/2", wide minimum with a minimum leg height of (width/1.38)
- Isosceles Triangle 35 ¹/₂", wide minimum with a minimum height of (width/1.6)
- minimum radius of 11% • Trapezoids 20", wide minimum with a cut angle no less than 20°
- Cathedrals 19 1/2" wide minimum with a minimum radius of 11%
- Shape legs must be a minimum of 6" TTT

2-Panel



• Available as 2, 3 or 4 Panel Doors



3-Panel



4-Panel







UNITED WINDOW & DOOR

CONSTRUCTION

NEV

EPLACEMENT

2

1-Point l imited Mortise Lock

 \square

Lifetime Warranty

(~)



Energy

SHAPE WINDOWS





TRI Triangle Isosceles



TRE Triangle Equilateral



TRR **Right Triangle**



DIA Diamond



Extended Eyebrow



СТХ **Extended Circle Top**



CATH Cathedra

EL

Ellipse





QRX Extended Ouarter Round



CATHX **Extended Cathedral**



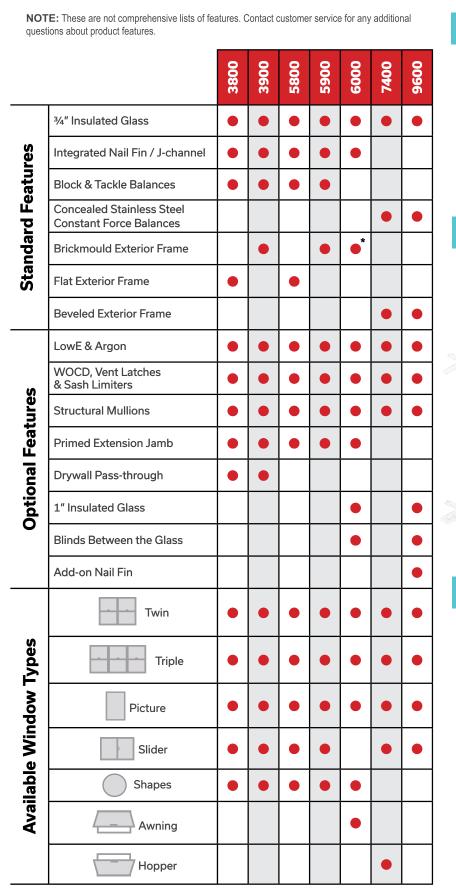
TRAP Trapezoid



CTX Extended Circle Top with SDL Grid Two Stem Tracery

WINDOW OPTIONS

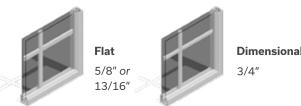
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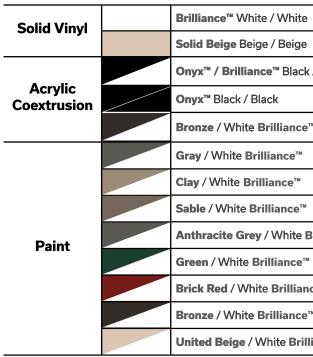


Grid Patter	'ns	
No Grid	Farmhouse	Colonial
French	Prairie	Diamond
Grid Types		
Flat	Dim	ensional
SDL	Dim SDL	ths: 5/8″ or 13/16″ ensional 3/4″ 7/8″ (Standard) vailable)
Our Vinyl		
Brilliance	Brilliance [™] vi by United are but are formo pure cloud w that's shined semi-gloss fi	e not painted ed from a rhite vinyl to a radiant
Onyx A	United Wind utilizes a blac coextrusion p in which our colored acryl is molecularl together with vinyl materia formed, resu most permar vinyl window	ck acrylic brocess black ic material y bonded n our white I as it is being Iting in the nent bond in

*Modified Brickmould Frame

			4500	4700	Handl	es				More	e Options	Availab	le
Standard Fea			4	4	ĥ			6			1	7	
Left or Right Hand Stainless Steel Ba				•	9			1					
DP-50 Structural				-		y		ł				1	
LowE & Argon					Whi	te		Satin	Nickel		Bla	ick	
1" Insulated Glass					Blinds	Betv	ween	the (Glass				
Ontional Foot													
Optional Feat												1	
Blinds Between th													
Keyed Entry Hand					Wh	ite		Satin			Bei	-	
				•			*No	ot Availat	ble in 470)0 *Nc	ot Availab	ble in 470	00
Grid Types					Grid Pa	atter	ns						
	Flat	K	Dimension 3/4"	al	No Grid	d	Color	nial	Fre	nch	P	rairie	
	5/8" or 13/16" >>		3/4		C	:0	LC	R	0	P٦)N	S
Color Comb	13/16" >>	Exterior / In			3800	3300	2800)R	0	7400 Z400		A 500	
	13/16" >>	Exterior / In	nterior				1						
Color Comb Solid Vinyl	13/16" >>	1	nterior White / White				1						4700
Solid Vinyl	13/16" >>	Brilliance™ V	nterior White / White Beige / Beige				1						4700
Solid Vinyl Acrylic	13/16" >>	Brilliance™ V Solid Beige E	nterior White / White Beige / Beige I liance™ Black				1			• • 7400		• • 4500	4700
Solid Vinyl	13/16" >>	Brilliance™ V Solid Beige E Onyx™ / Brill	nterior White / White Beige / Beige Iliance™ Black	<td></td> <td>3300</td> <td>1</td> <td></td> <td>6000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000<</td> <td>• • 7400</td> <td>0096</td> <td>4500</td> <td>4700</td>		3300	1		6000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000600060006000<	• • 7400	0096	4500	4700
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Solid Vinyl Acrylic Coextrusion	13/16" >>	Brilliance TH V Solid Beige E Onyx TH / Brill Onyx TH Black Bronze / White Gray / White Clay / White Sable / White Sable / White Green / White Brick Red / V	nterior White / White Beige / Beige Beige / Beige Iliance™ Black A Black ite Brilliance Brilliance™ Brilliance™ Grey / White B te Brilliance™ Arey / White B	[™] Brilliance [™] ance [™]	3800		2800 2800 0 0 0 0 0 0 0 0 0 0 0 0				0096	4200 • • • • • • • • • • • • •	4700
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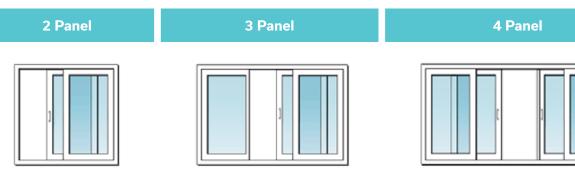
UNITED WINDOW & DOOR

DOOR OPTIONS

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PATIO DOOR HANDING



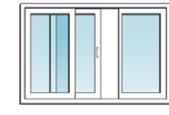
Left Operating Operating / Stationary XO



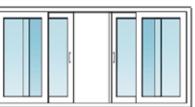
Right Operating Stationary / Operating OX



Left Stationary / Operating / Right Stationary OXO-L



Right Operating Left Stationary / Operating / Right Stationary OXO-R



Center Operating Left Stationary / Primary Operating / Operating / Right Stationary OXXŎ

Look at the door from the outside.

For the purpose of ordering, all United patio doors must now be described as OSLI (industry standard) which means from the "Outside Looking In".

When choosing the handing of your patio door (which panel operates and which is stationary) you must describe this as it appears from outside the home.

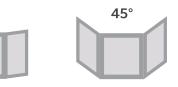
FEATURES

- Bay window units come fully assembled from the factory
- Bay windows can be mulled into three-lite configurations at 30° or 45°
- Available in Double Hung, Casement or Picture Combinations



Limited Lifetime Energy Efficient Warranty (Window Units) Product

30°



FEATURES

- Create a Dynamic View from the Inside with a Multi-lite Bow Window
- Bow Windows can be Mulled with 3 or More Lites at 10°
- Available in Double Hung, Casement or Picture Combinations





3 Lite





GARDEN WINDOW





FEATURES

- Slim Line Frame
- Multi-point Locking System
- Optional Built-In Shelf
- Dual Weather Stripping
- Sloped Top Lite with Tempered Glass
- Operational or Stationary Side Casements



Limited Lifetime Energy Warranty Efficient (Window Units) Product

UNITED WINDOW & DOOR



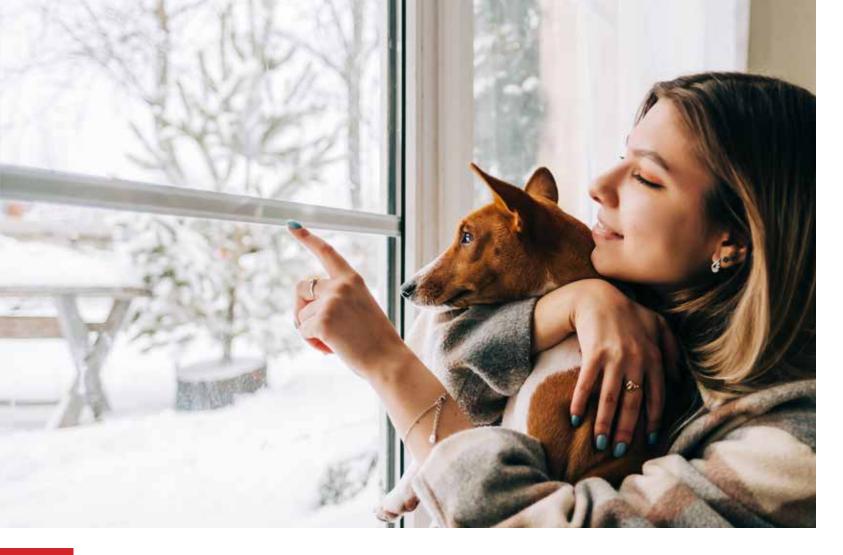












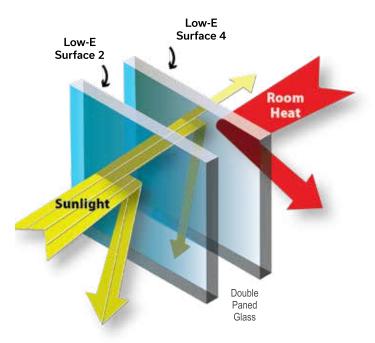


ENERGY EFFICIENT GLASS

ENERGY STAR[®] for Windows, Doors, and Skylights CLIMATE ZONE MAP



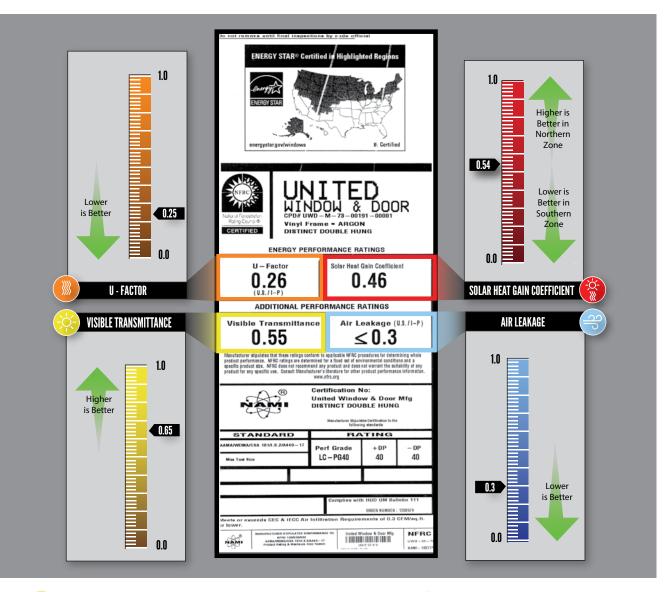
Low-E, or low emissivity energy-efficient windows, have a thin transparent coating that reflects heat and UV light keeping the temperature in your home comfortable. Our double pane windows contain Low-E coatings in various configurations; optimized for your designated climate zone. Optional, heavier-than-air argon gas must also be included to meet energy requirements.





U-Factor (UF)

A rating based on how much heat is allowed to transfer through the product. The lower the U-factor, the less heat transfer occurs through a product. U-factor is particularly important during the winter heating season in colder climates.





Visible Light Transmission (VLT)

A rating based on how much visible light comes through a product. The higher the VLT, the higher the potential for day lighting.

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UNDERSTANDING THE NFRC LABEL





Solar Heat Gain Coefficient (SHGC)

A rating based on how much heat from the sun is blocked. The lower the SHGC, the more a product is blocking solar heat gain. Blocking solar heat gain is particularly important during the summer cooling season in hot Southern climates. By contrast, people in Northern climates may want solar heat gain during the cold winter months to lessen the cost of heating the home.





Air Leakage

A rating based on how much air will enter a room through the product. Lower number, the lower the potential for a draft.



QUALITY







Four generations of innovation and expertise go into every window and door manufactured by United. Matched with some of the best warranties in the industry, you can be sure you are getting a quality product that lasts.

INNOVATION



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