

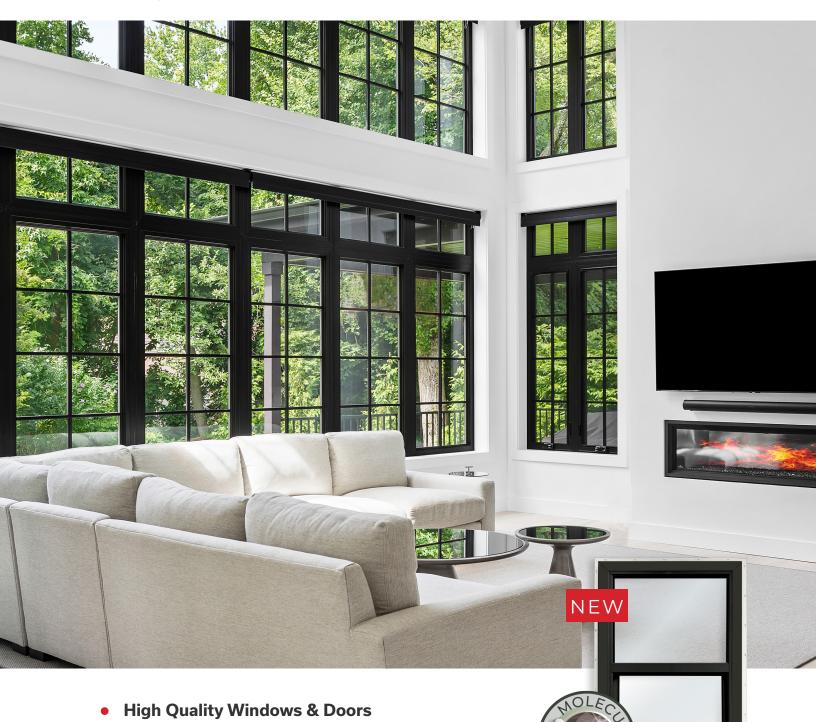
Orders Delivered On Time & Complete

Industry-leading Service

2024

Expertly Crafted Windows & Doors

Since 1988 | Made in America





QUICK-LINKS™

Scan the QR code for more product information.



3800 Series New Construction Flat Frame





3900 Series New Construction Brickmould Frame





5800 Series

New Construction Flat Frame Double Hung





5900 Series New Construction

Brickmould Frame
Double Hung





6000 Series

New Construction/ Replacement Casement





7400 Series Replacement

Replacement Double Hung





9600 Series

New Construction/ Replacement Double Hung





4500 Series

Heavy Duty Sliding Patio Door New Construction





4700 Series

Knock Down (KD) Sliding Patio Door New Construction/ Replacement



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Understanding the



Curb Appeal with Optional Window Casing



Shape Windows

PRODUCT DOCUMENTS



Scan the QR code for technical information & helpful documents for homeowners, builders & architects.

unitedwindowmfg.com/documents

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BE BOLD.

Black Windows & Doors Perfected

Introducing Onyx™ a revolutionary black acrylic coextrusion process in which our black colored acrylic material is molecularly bonded together with our white vinyl material as it is being formed, resulting in the most permanent bond in vinyl windows & doors to date.



COLLECTION

Black Onyx[™]
Acrylic Coextrusion
Exterior & Interior

Available in: 3900 6000

4500 9600

Shown: Onyx™ Exterior with Onyx™ Interior





COLLECTION

Any Combination of Black Onyx[™] Acrylic Coextrusion with White.

Available in: 3800 5900

3900 6000 4500 7400

Shown: Onyx™ Exterior with Onyx™ Interior Sash over a White Vinyl Interior Frame



Single Hung

See Page 8-9 for Options & Colors

Double Hung

See Page 8-9 for Options & Colors





Exterior



- 3 1/4" Frame Depth
- 3/4" Warm-Edge Insulated Glass
- Concealed Block & Tackle Balances
- Integrated Nail Fin with J-channel
- 3/0 X 5/0 Meets Egress



for Easy Cleaning



Limited Lifetime

Warranty



Energy Efficient Product



Half Fiberglass Mesh Screen





3900 Black Ext. / Black Int. with Farmhouse Grid





Exterior

NEW CONSTRUCTION

FEATURES

- 3 13/16" Frame Depth
- 3/4" Warm-Edge Insulated Glass
- Concealed Block & Tackle Balances
- Integrated Nail Fin with J-channel
- Water-Repelling Sloped Sill









for Easy Cleaning

Limited Lifetime Warranty

Energy Efficient Product

Full Fiberglass Mesh Screen





5900 Black Ext. / White Int. with Farmhouse Grid & Full Screen



Shown with 3" Exterior Casing - (1) Picture Frame

INSTANT CURB APPEAL

Easily add character without adding to installation time, with pre-applied three inch casing.



Shown without 3" Exterior Casing

FEATURES

Available in 4 Styles

- Available in White, Beige or Onyx™ Black Coextrusion*
- Factory Applied for Easy Install

Add Casing to the Following New Construction Window Types

- Single Hung
- Double Hung
- Casement

- Picture
- Select Shapes
- Slider



*(1) Picture Frame is available in any color.

Casement

See Page 8-9 for Options & Colors

Double Hung

See Page 8-9 for Options & Colors





REPLACEMENT





Exterior

FEATURES

- 3 1/4" Frame Depth
- 3/4" Warm-Edge Insulated Glass
- Spring Loaded Fiberglass Mesh Screen for Easy Removal

Optional

Pegasus Hardware

Consolidates the window operator, lock & limiter into one mechanism.





Warranty



Energy Efficient Product



Fiberglass Mesh Screen

6000 Black Ext. / Black Int.

FEATURES

- 3 1/4" Frame Depth
- 3/4" Warm-Edge Insulated Glass
- Constant Force Balances
- Water-Repelling Sloped Sill



for Easy

Cleaning





Warranty

Limited Lifetime



Energy Efficient Product



Fiberglass Mesh Screen



7400 Black Ext. / White Int. with Colonial Grids

See Page 8-9 for Options & Colors

Double Hung







Exterior

FEATURES

- 3 1/4" Frame Depth
- 3/4" Warm-Edge Insulated Glass
- Replicates the Look of a Wood Window
- Integrated Cellular Insulation
- 5/8" Integrated J-channel (fits most siding types)



for Easy

Cleaning



Limited

Lifetime

Warranty



Energy Efficient

Product





Interior

Fiberglass Mesh Screen

9600 Black Ext. / Black Int. with Farmhouse Grid

Hardware Options

Brushed Black **Nickel**

Thermal Efficiency



Integrated Cellular Insulation

Air Performance



Dual Seal + Interlock

Optional Features



Tilt & Lock



Blinds Between the Glass



Window Opening Control Device (WOCD)



Add-on **Nail Fin**

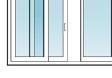
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FEATURES

- $5 \frac{1}{16}$ Frame Depth
- Multi-chambered Frame Design Adds Strength & Thermal Efficiency
- Reinforced Sash Panels
- Fusion Welded Heavy-duty Vinyl
- Stainless Steel Ball Bearings
- Integrated Nail Fin
- Available as 2 or 3 Panel Doors





2-Panel

3-Panel











1-Point Mortise Lock

Limited Lifetime Warranty

Energy Efficient Product

Fiberglass Mesh Screen



4700

KNOCK DOWN (KD) SLIDING PATIO DOOR

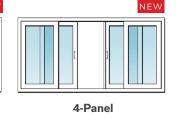
See Page 9 for Options & Colors

FEATURES

- 5 ⁷/₈" Frame Depth
- Ready to Assemble ("Knock Down")
- Each Component Weighs Less Than 80 lbs
- Easy Glide Steel Track with Stainless Steel Ball Bearings
- Patent Pending, Guide Pin Assembly System
- Pre-Applied Gasket; Door Stays Watertight
- Add-on Nail Fin
- Available as 2, 3 or 4 Panel Doors



2-Panel 3-Panel





Lock

2-Point Mortise



Limited Lifetime Warranty



Energy Efficient Product



Fiberglass Mesh Screen



REPLACEMENT / NEW CONSTRUCTION

SHAPE WINDOWS







CIR

Circle



PAR Parallelogram

EB Eyebrow

TRI Triangle Isosceles

EBX Extended Eyebrow

ELX Extended Ellipse











HEX Hexagon

HEB Half Eyebrow

CT Circle Top

TRE Triangle Equilateral

CTX Extended Circle Top

QRX Extended Quarter Round













PENT Pentagon

HEBX Extended Half Eyebrow

QR Quarter Round

TRR Right Triangle

CATH Cathedral

CATHX Extended Cathedral















PTE Pentagon Equilateral

OCT Octagon

OV Oval

DIA Diamond

EL Ellipse

TRAP Trapezoid

Shape Limitations

- Minimum radius on any shape is 11 3/4"
- Maximum width on a HR, HRX or Elliptical is 80"
- Maximum width for an EBX or EB is 105", unless the radius is 40" or less, then it is 80"
- Minimum height on an FB or Elliptical is width/3
- Maximum sq/ft on any unit is 45 sq/ft, larger units will need to be split into separate units
- Right/Left Triangle 19 1/2", wide minimum with a minimum leg height of (width/1.38)
- Isosceles Triangle 35 1/2", wide minimum with a minimum height of (width/1.6)

- Minimum minor radius on an oval or elliptical is 11"
- HEB or HEBX 18", wide minimum with a minimum radius of 11"
- Pentagons 19 ½", wide minimum with a cut angle no less than 20°
- QR and QRX 19 ½", wide minimum with a minimum radius of 11"
- Trapezoids 20", wide minimum with a cut angle no less than 20°
- Cathedrals 19 ½" wide minimum with a minimum radius of 11"
- Shape legs must be a minimum of 6" TTT



CTX (Extended Circle Top) with SDL Gothic Grids

WINDOW OPTIONS

compreh	These lists of features are not ensive. Contact customer service for ional questions about product features.	3800	3900	5800	2900	0009	7400	0096
Standard Features	³¼" Insulated Glass	•	•	•	•	•	•	•
	Integrated Nail Fin / J-channel	•	•	•	•	•		
	Block & Tackle Balances	•	•	•	•			
	Concealed Stainless Steel Constant Force Balances						•	•
	DP-50/PG-50 - 36x60"*	•	•	•	•	•	•	
	Brickmould Exterior Frame		•		•	•†		
	Flat Exterior Frame	•		•				
	Beveled Exterior Frame						•	•
Optional Features	LowE & Argon	•	•	•	•	•	•	•
	WOCD, Vent Latches & Sash Limiters	•	•	•	•	•	•	•
	Structural Mullions	•	•	•	•	•	•	•
	Primed Extension Jamb	•	•	•	•	•		
	Drywall Pass-through	•	•					
	Blinds Between the Glass 1" IG					•		•
	Add-on Nail Fin							•
	Twin	•	•	•	•	•	•	•
Available Window Types	Triple	•	•	•	•	•	•	•
	Picture	•	•	•	•	•	•	•
	Slider	•	•	•	•		•	•
	Shapes	•	•	•	•	•		
	Awning					•		
	Hopper						•	

^{*}Any product greater than 36x60" will be subject to a different rating. Larger sizes may need additional reinforcement to meet DP-50/PG-50 †Modified Brickmould Frame

Grid Patterns







No Grid

Farmhouse









French

Prairie

irie Diamond

Grid Types





Flat

Dimensional



SDL



Our Vinyl



Brilliance™ vinyl products by United are not painted but are formed from a pure cloud white vinyl that's shined to a radiant semi-gloss finish.



United Window & Door utilizes a black acrylic coextrusion process in which our black colored acrylic material is molecularly bonded together with our white vinyl material as it is being formed, resulting in the most permanent bond in vinyl windows to date.

DOOR OPTIONS

00 00

Standard Features	4500	4700
Left or Right Handed	•	
Stainless Steel Ball Bearings	•	
DP-50/PG-50 - 72x80"*	•	
LowE & Argon		
1" Insulated Glass	•	•

Optional Features

Primed Extension Jamb		
Blinds Between the Glass		
Keyed Entry Handle-set	•	•

Handles Satin Nickel **Black**

Blinds Between the Glass







*Not Available in 4700 *Not Available in 4700

Grid Types



Flat 5/8" or 13/16"

Dimensional 3/4"

Grid Patterns









French Prairie

COLOR OPTIONS

Color Combinations Exterior / Interior Brilliance™ White / White **Solid Vinyl** Solid Beige Beige / Beige Onyx™ / Brilliance™ Black / White Acrylic Onyx™ Black / Black Coextrusion Bronze / White Brilliance™ Gray / White Brilliance™ Clay / White Brilliance™ Sable / White Brilliance™ Anthracite Grey / White Brilliance™ **Paint** Green / White Brilliance™ Brick Red / White Brilliance™ Bronze / White Brilliance™

United Beige / White Brilliance™

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^{*}Any product greater than 72x80" will be subject to a different rating. Larger sizes may need additional reinforcement to meet DP-50/PG-50



PATIO DOOR HANDING

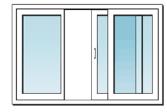
2 Panel

3 Panel

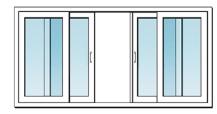
4 Panel







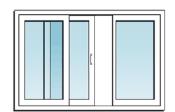
Left OperatingLeft Stationary / Operating / Right Stationary
OXO-L



Center OperatingLeft Stationary / Primary Operating / Operating / Right Stationary
OXXO



Right Operating
Stationary / Operating
OX



Right OperatingLeft Stationary / Operating / Right Stationary
OXO-R

Look at the door from the outside.

For the purpose of ordering, all United patio doors must now be described as OSLI (industry standard) which means from the "Outside Looking In".

When choosing the handing of your patio door (which panel operates and which is stationary) you must describe this as it appears from outside the home.



GARDEN WINDOW



FEATURES

- Slim Line Frame
- Multi-point Locking System
- Optional Built-In Shelf
- Dual Weather Stripping
- Sloped Top Lite with Tempered Glass
- Operational or Stationary Side Casements





Limited Lifetime Warranty (Window Units)

Energy Efficient Product



FEATURES

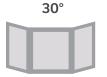
- Bay window units come fully assembled from the factory
- Bay windows can be mulled into three-lite configurations at 30° or 45°
- Available in Double Hung, Casement or Picture Combinations

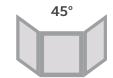




Limited Lifetime Warranty (Window Units)

Energy Efficient







BOW WINDOWS



REPLACEMENT

FEATURES

- Create a Dynamic View from the Inside with a Multi-lite Bow Window
- Bow Windows can be Mulled with 3 or More Lites at 10°
- Available in Double Hung, Casement or Picture Combinations

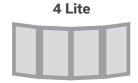




Limited Lifetime Warranty (Window Units)

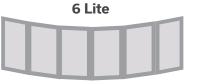
Energy Product

3 Lite

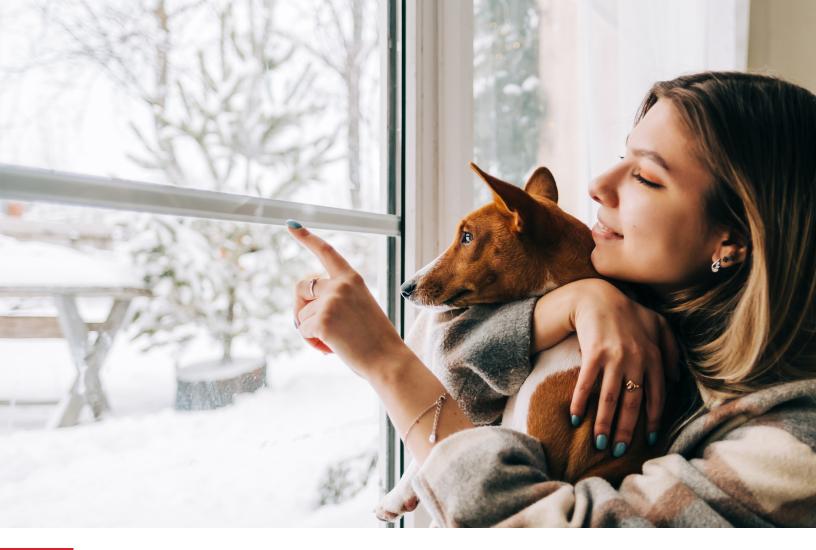




5 Lite



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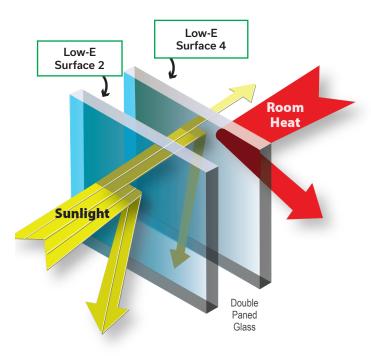


ENERGY EFFICIENT GLASS



ENERGY STAR® for Windows, Doors, and Skylights

Low-E, or low emissivity energy-efficient windows, have a thin transparent coating that reflects heat and UV light keeping the temperature in your home comfortable. Our double pane windows contain Low-E coatings in various configurations; optimized for your designated climate zone. Optional, heavier-than-air **argon gas** must also be included to meet energy requirements.



UNDERSTANDING THE NFRC LABEL





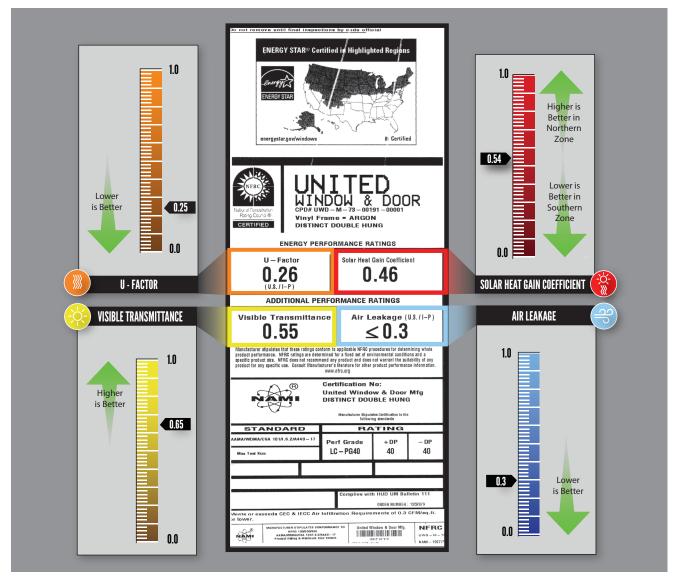
U-Factor (UF)

A rating based on how much heat is allowed to transfer through the product. The lower the U-factor, the less heat transfer occurs through a product. U-factor is particularly important during the winter heating season in colder climates.



Solar Heat Gain Coefficient (SHGC)

A rating based on how much heat from the sun is blocked. The lower the SHGC, the more a product is blocking solar heat gain. Blocking solar heat gain is particularly important during the summer cooling season in hot Southern climates. By contrast, people in Northern climates may want solar heat gain during the cold winter months to lessen the cost of heating the home.





Visible Light Transmission (VLT)

A rating based on how much visible light comes through a product. The higher the VLT, the higher the potential for day lighting.



Air Leakage

A rating based on how much air will enter a room through the product. Lower number, the lower the potential for a draft.

(800) 848-4550 **13**











Four generations of innovation and expertise go into every window and door manufactured by United. Matched with some of the best warranties in the industry, you can be sure you are getting a quality product that lasts.





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