

4700 SERIES – 4 LITE PATIO DOOR

INSTALLATION INSTRUCTIONS



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WARNING

- Use caution when working at elevated heights and around unit openings. Follow manufacturers' instructions for ladders and/or scaffolding. Failure to do so may result in injury or death.
- Follow manufacturers' instructions for hand or power tools.
- Always wear safety glasses. Failure to do so may result in injury and/or product damage.
- Windows and doors can be heavy. Use safe lifting techniques and a reasonable number of people to move and install *Window and Door* products to avoid injury or product damage.
- Support door in opening while shimming. Failure to do so may result in injury and/or product/property damage.
- Before, during, and after installation, place all tools as well as any casing or door parts on a drop cloth or in a location that will not pose a hazard to installers, customers, or property.
- All laws and building codes require safety glass in Patio Doors, reducing the likelihood of injury if broken. Information on safety glass.
- Contains small parts. If swallowed could pose a choking hazard to young children. Remove and dispose of any loose or easily removed parts.

NOTICE

- Do not store doors flat or in the sun or product damage may happen.
- Important safety information. Leave this information for the building occupant.
- Buildings constructed prior to 1978 may contain lead paint which could be disturbed during replacement. For more information on proper management of lead paint, visit www.epa.gov/lead
- Carefully remove fasteners that attach wood to door. Fastener holes are used for installation. Failure to do so could result in product damage.

CAUTION

- Do not stain or paint weatherstrip, vinyl, glass or hardware. Product damage may happen.
- Abrasive cleaners will damage glass and vinyl surfaces.
- Clean glass using liquid glass cleaner.
- Clean exterior frame, sash/panels, and insect screens using mild detergent and water with a soft cloth or brush.
- For hard to clean areas use a nonabrasive cleaner, alcohol-and-water or ammonia-and-water.
- Follow instructions of foam, sealant and flashing manufacturer regarding material application and compatibility with this product.
- Do not overdrive screws or nails. If so, may result in product damage.
- Weep holes must face the exterior and must be located at the bottom of the door or product and/or property damage could happen.
- Do not cover weep holes. If so, may result in property damage.
- When insulating between unit frame and rough opening or between units when joining, DO NOT overpack batt insulation or overfill with foam. Bowed jambs will result affecting product performance and/or proper operation of unit.
- Do not apply any type of film, coverings, shutters or other shading devices to glass and vinyl. If so, thermal stress conditions resulting in glass and/or vinyl damage could happen.
- Do not drill into or through the sill of the door. If so, may result in product and/or property damage.
- Remove or cut ventilation holes in plastic shipping wrap if door is not installed immediately or product damage could happen.
- Use masonry screw when fastening directly into masonry or through a buck into masonry.
- Acid solutions used for cleaning masonry or concrete will damage glass, fasteners, hardware, vinyl and metal flashing. Protect unit and follow cleaning product instructions carefully. If acid contacts unit, wash all surfaces with water immediately.

REQUIRED TOOLS

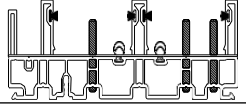
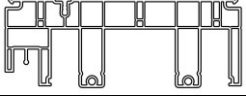
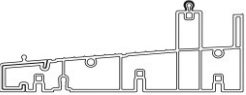
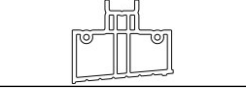

- Caulk gun
- Framing
- J-Roller
- Low Expanding Foam
- Measuring Tape
- Phillips Head Screwdriver
- 6' Level
- Work Gloves
- Power Driver
- Safety Glasses
- Shims
- Sill Flashing Tape or Vinyl sill pan
- Self-adhesive flexible flashing (minimum 6" wide depending upon installation)
- Square
- Interior & Exterior window/door Grade sealant

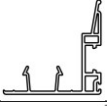
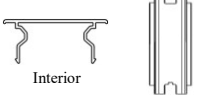
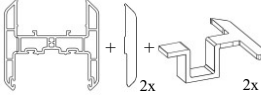
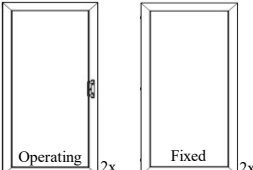
KIT CONTENTS

- Four pieces of the *Frame*.
- *Fixed Panels*.
- *Operating Panels*.





HARDWARE SET

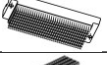
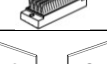
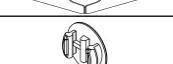


FULL PARTS

# Profile	Qty	Drawing	Description
4701	2		Main Frame, Jamb
4702	1		Main Frame, Head
4703	1		Main Frame, Sill
4704	2		Main Frame, Fixed Panel Riser
4706	4		Main Sash, Interlock Cover





# Profile	Qty	Drawing	Description
4707	4		Main Sash, Snap Interlock
4709	2		Main Frame, Jamb Filler
4710	1		4-Lite Astragal + Gaskets
4705	4		Operating Panels, Fixed Panels

KIT 1 - MISCELLANEOUS PARTS






# Profile	Qty	Drawing	Description
4798	2		Head Bumper
4799	2		Sill Bumper
3039	6		Main Frame, Fixed Panel Spacer
3041	4		Fixed Panel, Anchor Bracket

# Profile	Qty	Drawing	Description
3046	2		5" Head End Pad Base
3047	2		3" Sill End Pad Base
3048	1		Fixed Panel End Cap
2299	8		Hole Plug
8 x 1-1/4"	6		Fixed Panel to Frame

KIT 2 - SCREWS

# Profile	Qty	Drawing	Description
8 x 3/4" (S1 Bag)	26		Snap Interlock, End Caps, Head Pads, Sill Pads
8 x 1-1/4" (S4 Bag)	12		Fixed Panel Bracket
8 x 2" (S3 Bag)	6		Riser Installation
8 x 2-1/4" (S2 Bag)	27		Frame Assembly, Frame Installation, Astragal

KIT 3 - HANDLE PARTS

# Profile	Qty	Drawing	Description
47PD-Kit3	2		Handle Set
	1		Keeper
MORT2	1		2 Point Mortise Lock
8 x 2-3/4"	4		Operating Panels, Inside Handle
8 x 2-1/2"	2		Operating Panel, Keeper

STEP 1

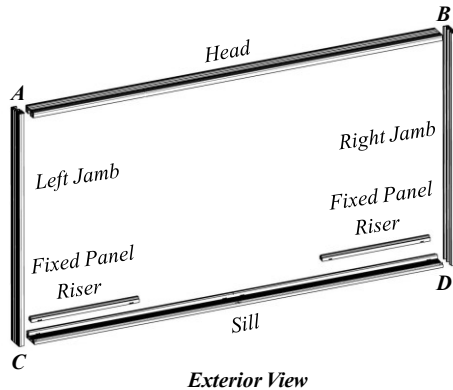
FRAME ASSEMBLY

NOTE: The frame must be assembled on a flat, clean surface close to the opening made in the wall.

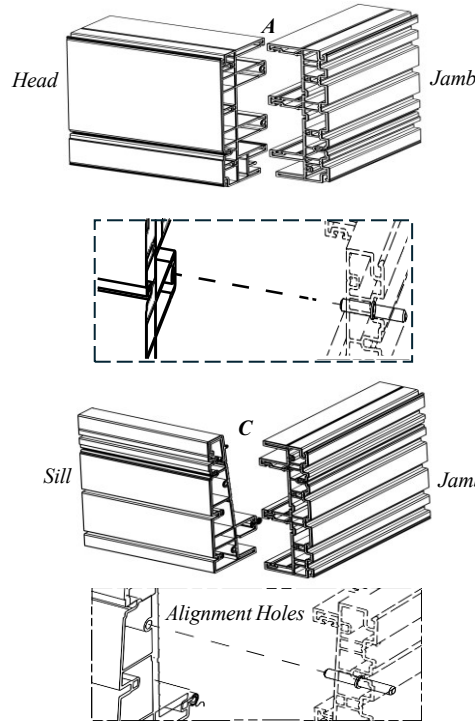
- 1** Find the PRE-DRILLED *Frame* pieces:

- Head
- Sill
- Right Jamb
- Left Jamb
- Two Fixed Panel Risers

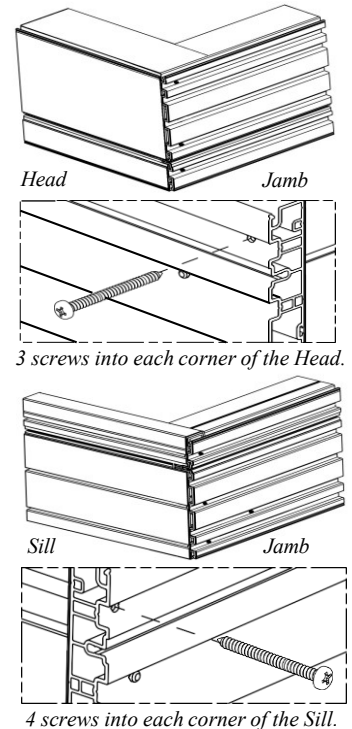
*Jamb*s are Pre-Installed with a foam pad.



- 2** Insert the locating pins from the *Left Jamb* into the alignment holes on the *Head & Sill*.



- 3** Use the screws (S2 Bag #8x2- 1/4") to attach the *Left Jamb* to the *Head & Sill*.



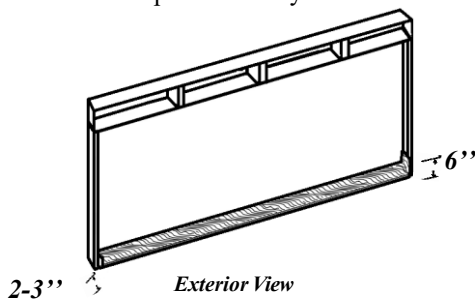
NOTE: Repeat steps 2 & 3 for *Right Jamb*.

STEP 2

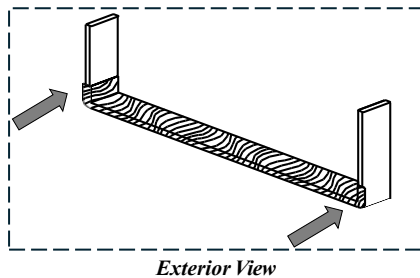
FRAME INSTALLATION

NOTE: For *New Construction* apply silicone on the *Head & Jamb*s, for *Replacement* apply silicone on the *Sill*.

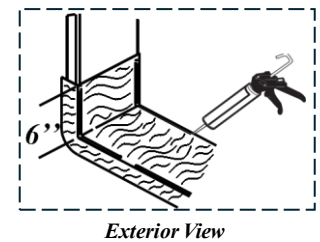
- 1** Apply flashing tape on the base of the *Opening*, leaving a 6" tall flap on each side vertically & a 2-3" wide flap horizontally.



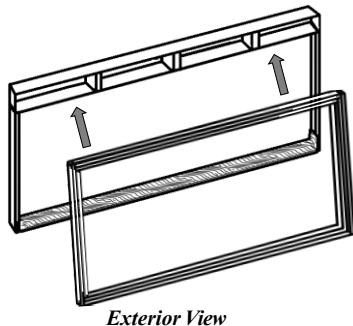
- 2** Fold all flaps on the edges to be flush with the external face of the *Opening*. For better results, use a J-Roller.



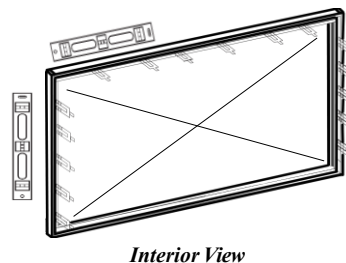
- 3** Along the interior & exterior edges of the flashing tape on the bottom of the *Opening*, put a bead of silicon, leaving a gap at the corners.



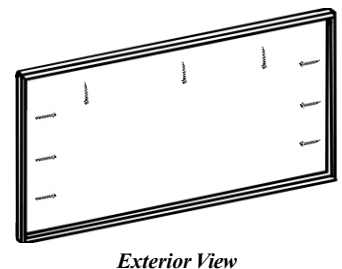
- 4** Pivot the *Frame* into the *Opening*.



- 5** Level, plum & square the *Frame* to the *Opening* with shims on the interior as necessary.



- 6** Drive 9 screws (S2 Bag #8x2- 1/4") into the pre-punched holes on the *Head & Jamb*s.

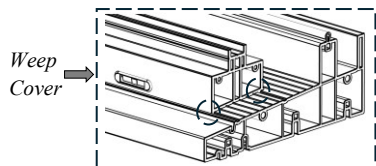


STEP 3 FIXED PANEL RISERS INSTALLATION

- 1 Place the *Fixed Panel Risers* on the surface of the *Sill*, using the locating nubs. (Weep cover on the exterior).

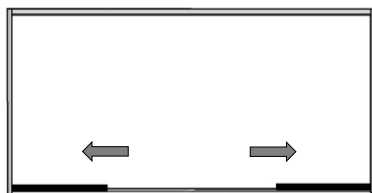


Exterior View

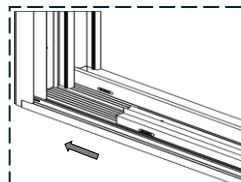


Exterior View

- 2 Push each *Fixed Panel Risers* until they make contact with the *Jambs*.

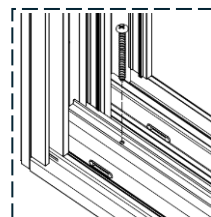


Exterior View



Exterior View

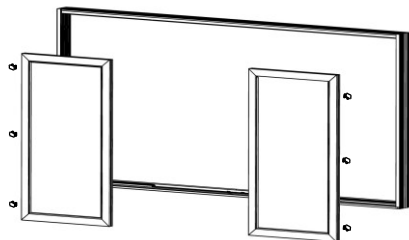
- 3 Drive two screws (S3 Bag #8x2'') into the pre-punched holes on each *Fixed Panel Riser*. Drive a third screw (S3 Bag #8x2'') into the center of each *Riser* (no pre-punched hole).



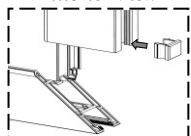
Exterior View

STEP 4 FIXED PANELS INSTALLATION

- 1 Attach three *Fixed Panel Spacers*, one 8'' from the top, one 8'' from the bottom & one in the center of each *Fixed Panel* (No rollers in the bottom).

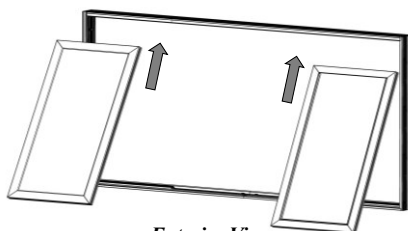


Exterior View

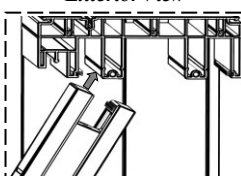


Exterior View

- 2 Pivot *Fixed Panels* into the *Frame*, aligning them with the exterior *Sash Rail* (Glazing bead on the exterior).

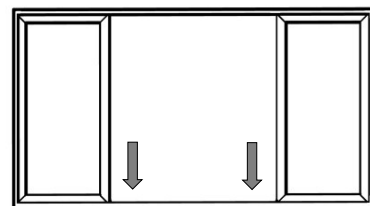


Exterior View

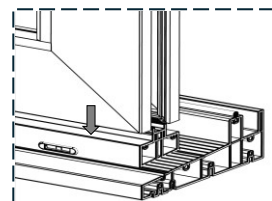


Exterior View

- 3 Push the *Fixed Panels* into the exposed end of the *Risers*.

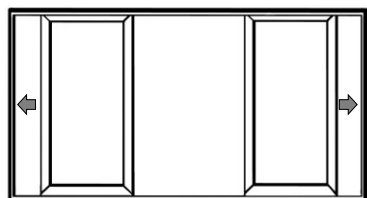


Exterior View

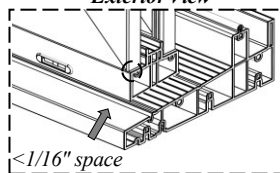


Exterior View

- 4 Push each *Fixed Panel* all the way into the *Jambs* of the *Frame*, leaving a small gap between the top of the *Risers* & the bottom of each *Fixed Panel*.

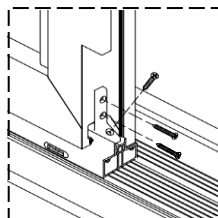


Exterior View



Exterior View

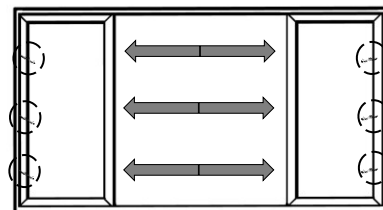
- 5 Lean a fixing clip against the channel of each *Riser & Fixed Panel*. Drive three screws (S4 Bag #8x1-1/4'') into each channel.



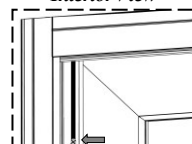
Exterior View

- 6 Drive three screws (Kit1 #8x1-1/4'') from the weather-stripping channel of each *Fixed Panel* to the *Frame*. Make sure the width of the *Opening* of the *Frame* is the same on the Top, Middle, & Bottom.

~6'' Down
Center
~6'' Up



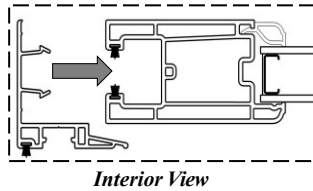
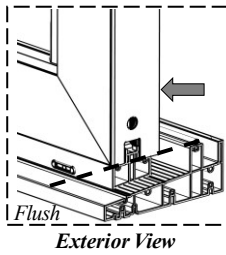
Interior View



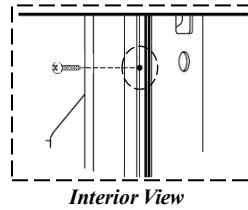
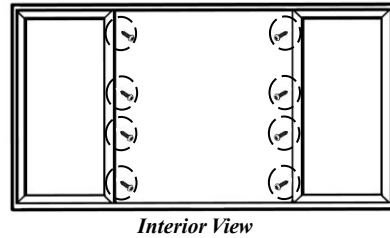
Interior View

Repeat this process but this time lean a *fixing clip* against the channel of each *Fixed Panel & the Head* of the *Frame*.

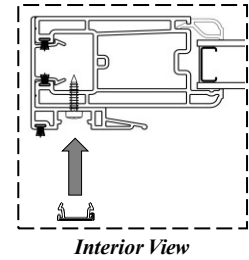
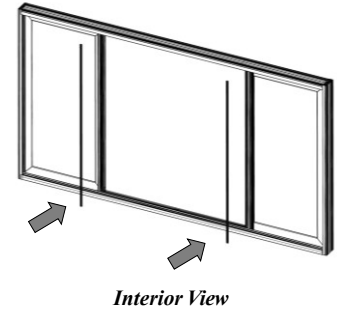
- 7** Cautiously snap the *interlock*, which is non-removable, into the channel of each *Fixed Panel* making sure the surface of the *interlock* is flush with the *Riser*. (Interlock hook on the interior).



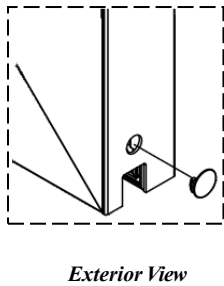
- 8** On the interior, drive two *screws* (S1 Bag #8x3/4") into the pre-punched holes on the top & bottom of each *interlock*. Drive two more *screws* (S1 Bag #8x3/4") near the center of each *interlock*. (No pre-punched holes).



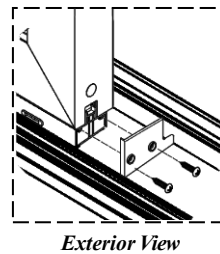
- 9** Snap the *interlock covers* into the groove of each *interlock*.



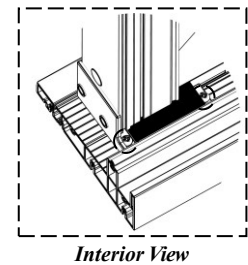
- 10** Snap a *plug* into the pre-punch holes at the top & bottom of each *interlock*.



- 11** Align the holes on the *end caps* with the holes on the end of each *Riser*. Drive two *screws* (S1 Bag #8x3/4") through the holes.

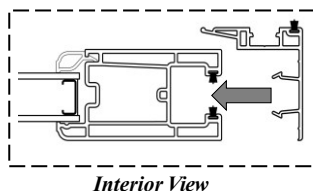
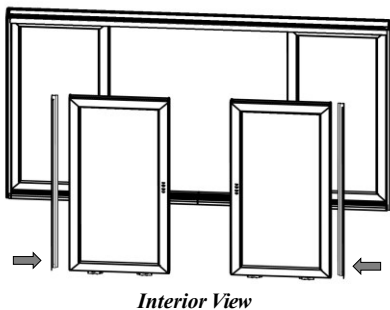


- 12** Slide each *sill pad* under the *interlocks* until it touches the tab of the *end caps*. Drive two *screws* (S1 Bag #8x3/4") through the holes on the *sill pad*.

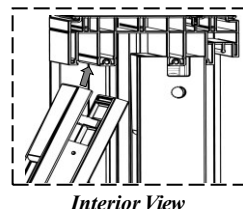
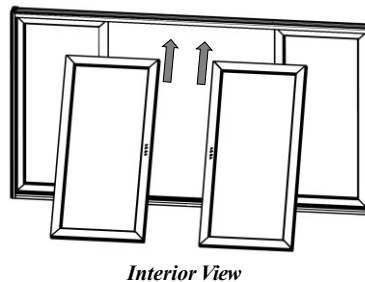


STEP 5 OPERATING PANELS INSTALLATION

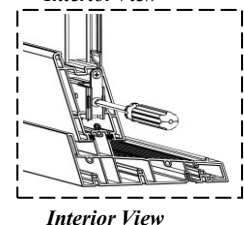
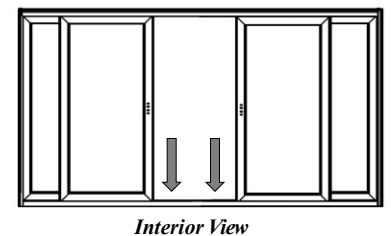
- 1** Snap the *interlock* into the *Operating Panels* in the same fashion as the *Fixed Panel*. (Follow steps (7-10) - *Fixed Panel Installation*).



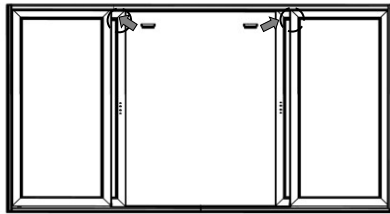
- 2** From the interior, guide the top of each *Operating Panel* into the interior rail on the *Head of the Frame* (Glazing Bead on the exterior).



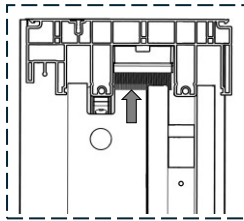
- 3** Guide the bottom of each *Operating Panel* onto the roller track on the *Sill of the Frame*. Twist the adjustment *screw* clockwise to raise the *Operating Panels* or counter-clockwise to lower them.



- 4** Move the *Operating Panels* into fully open position & slide two *head pads* into the *Head* of the *Frame*. Attach each *pad* with one *screw* (S1 Bag #8x3/4").

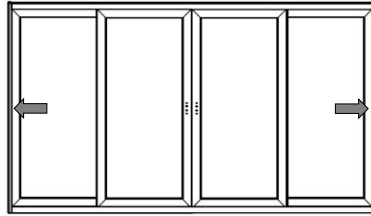


Exterior View

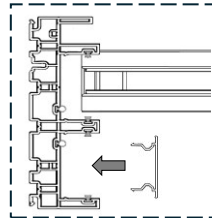


Exterior View

- 5** Install the *Jamb Filler* on the interior pocket of each *Jamb*.

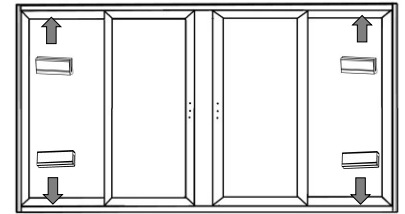


Interior View

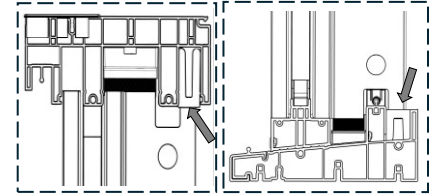


Interior View

- 6** Install *Head & Sill Bumper* into the *Frame* by pressing it into the interior pocket.



Interior View



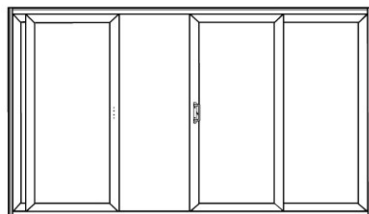
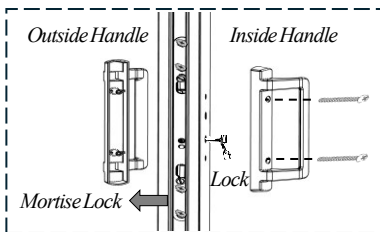
Interior View

Interior View

STEP 6 ASTRAGAL & HANDLE INSTALLATION

NOTE: The *lock* can be in the right or left *Operating Panel*.

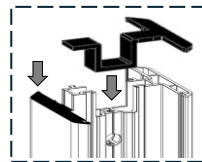
- 1** Place the *outside handle* against the door while inserting the tail of the *lock* into the slotted hub of the *mortise lock*. Align the mounting holes of the *inside handle* with the *outside handle* and drive two *screws* (Kit 3 #8x2-3/4") into the *inside handle*.



Interior View

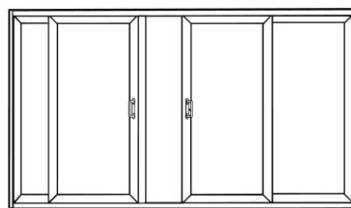
Proceed to install the handle of the *Operating Panel* without lock.

- 2** Place the *gaskets* on top of the *astragal*.



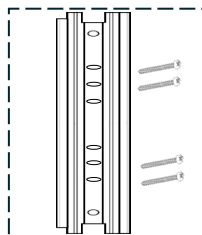
Interior View

Place the *astragal* on the *Operating Panel* without a *lock*.



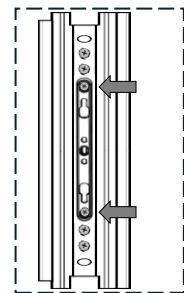
Interior View

Drive 4 *screws* (S2 Bag #8x2-1/4") on the pre-punched holes located on the *astragal*. (The two center holes are for the *keeper*).

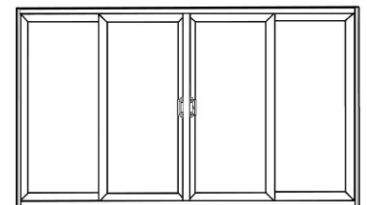


Interior View

- 3** Locate the *keeper* on the two center holes on the *astragal*. Drive two *screws* (Kit 3 #8x2-1/2") into the *keeper*.



Interior View



Interior View